

Safety Data Sheet

1. Product and Company Identification

Product name:

ECO-SOL MAX2, ESL4-BK
ECO-SOL MAX2, ESL4-4BK

Manufacture:

Address:

Roland DG Corporation
1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,
Shizuoka-ken, 431-2103
JAPAN

Phone:

+ 81-53-484-1224

Fax:

+ 81-53-484-1226

Importer/Supplier:

Address:

Roland DGA Corporation
15363 Barranca Parkway Irvine, CA 92618-2201
U.S.A.

Phone:

949-727-2100

Fax:

949-727-2112

Emergency telephone:

949-727-2100

Use of the product:

Inkjet Printing

Date of issue:

17 December, 2014

2. Hazard Identification

2.1 Emergency Overview:

Appearance and odor:

Black liquid and slight odor

This product is classified as dangerous according to GHS.

| | |
|---------------------------|-------------|
| Flammable liquids | Category 4 |
| Acute toxicity - oral | Category 5 |
| Eye damage/irritation | Category 1 |
| Skin corrosion/irritation | Category 2 |
| Toxic to reproduction | Category 1B |

GHS label elements, including precautionary statements

Pictogram



Signal word(s)

Danger

Hazard statement(s)

Combustible liquid.
May be harmful if swallowed.
Causes skin irritation.
Causes serious eye damage.
May damage fertility or the unborn child

Precautionary statement(s)

Prevention

Do not handle until all safety precautions have been read and understood.
Keep away from heat/sparks/open flames/hot surfaces. — No smoking.
Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF ON SKIN: Wash with plenty of soap and water.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
IF exposed or concerned: Get medical advice/attention.

2.2. OSHA regulatory status

This product is considered hazardous material by the OSHA Communication Standard (29 CFR 1910.1200)

2.3. Potential health effects

Likely route of exposure:

Eye, skin, inhalation or oral.

Eye:

Causes severe eye injury which may persist for several days.

Skin:

Contact with skin may cause irritation, swelling or redness.

Inhalation:

Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility.

Ingestion:

May cause upset stomach.

Chronic Health Hazards:

None Known.

Carcinogenicity:

The product contains Carbon black.
IARC evaluated printing ink as a Group3(Not classifiable as to carcinogenicity to humans).

See section 11 for more information.

2.4. Potential environmental effects

See section 12 for Ecological information.

3. Composition/Information on Ingredients

| Composition | CAS No. | % By Weight | Classification HCS |
|-------------------------------------|-----------|-------------|---|
| Carbon black | 1333-86-4 | 1-5 | Not classified as hazardous |
| Diethylene glycol diethyl ether | 112-36-7 | 40-50 | Skin Irrit. 2: H315 |
| γ -butyrolactone | 96-48-0 | <20 | Acute Tox. 4: H302 Eye Dam. 1: H318 STOT SE 3: H336 |
| Tetraethylene glycol dimethyl ether | 143-24-8 | 10-20 | Repr. 1B: H360 |
| Dialkylene glycol dialkyl ether | C.B.I. | 15-25 | Not classified as hazardous |

*C.B.I.: Confidential Business Information

4. First Aid Measures

4.1. First aid procedures

- Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.
- Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Note to physicians

May cause skin and eye irritation. Excessive inhalation of mist will cause respiratory irritation.

5. Fire Fighting Measures

5.1. Flammable properties:

Combustible liquid under Hazard Communication Standard (HCS, U.S.A).
Flash Point: 71 deg.C

5.2. Extinguishing media

Suitable extinguishing media:
Water spray, dry chemical, CO₂ or foam.

Unsuitable extinguishing media:
No information

5.3. Protection of fire fighters

Special hazards arising from the substance or mixture
Toxic and irritating fume and/or gases may generate by combustion.

Protective equipment and precautions for firefighters

Wear self-contained breathing apparatus (SCBA) and full protective equipment.
Applying direct water may be dangerous because fire may expand to surroundings.

6. Accidental Release Measures

General:

Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

6.1. Personal precautions

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

6.2. Environmental precautions

Dike spill. Prevent liquid from entering sewers, waterways or low areas.

6.3. Methods for containment

Dike spilled product.

6.4. Methods for Clean-up

Soak up with sand or earth. Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.

6.5. Other information

No information

6.6. Spill or leak statements by type of chemical

Eliminate all ignition sources. Use appropriate personal protective equipment (PPE). Absorb and/or contain spill with inert sand, then place in suitable container. For large spills; use water spray to disperse vapors and dilute spill to a nonflammable mixture. Do not flush to sewer. Prevent run-off from entering drains, sewers or waterways.

7. Handling And Storage

7.1. Handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure cartridge is dry before insertion into printer housing.

7.2. Storage

Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

8. Exposure Controls/Personal Protection

8.1. Exposure Guidelines

Occupational Exposure Limits:

EU: DNEL

| components | Long term exposure | Short term exposure |
|-------------------------------------|----------------------|----------------------|
| Carbon black | 2mg/m ³ | - |
| Tetraethylene glycol dimethyl ether | 22mg/m ³ | - |
| γ-butyrolactone | 130mg/m ³ | 958mg/m ³ |

REACH Toxicological Information (Workers - Hazard via inhalation route)

US:

| components | OSHA:PEL | ACGIH:TLV |
|--------------|----------------------|----------------------|
| Carbon black | 3.5mg/m ³ | 3.5mg/m ³ |

California OELs (California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

| components | PEL | STEL |
|---------------------------------|---------------------------|------|
| Carbon black | 3.5mg/m ³ | - |
| Diethylene glycol diethyl ether | 5ppm, 33mg/m ³ | - |

Australia: OELs

| components | TWA | STEL |
|--------------|--------------------|------|
| Carbon black | 3mg/m ³ | - |

8.2. Engineering controls

Provide general and/or local exhaust ventilation.

8.3. Personal protective equipment (PPE)

Eye/face protection:

Not required under suitable use as setting the cartridge on the printer. However, in case of direct contact to ink, wear safety glasses or chemical splash goggles.

Hand protection:

Not required under suitable use as setting the cartridge on the printer. However, in case of direct contact to ink, use protective gloves.

Skin protection:

Not required under suitable use as setting the cartridge on the printer. However, in case of direct contact to ink, wear protective clothing.

Respiratory protection: In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge.

General hygiene measures: Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

9. Physical and Chemical Properties

| | |
|---|---|
| Appearance: | Black Liquid |
| Odor: | Slightly |
| pH: | Not applicable |
| Boiling point: | No data available |
| Flash point: | 71 deg.C |
| Flammability(solid,gas): | Not applicable |
| Explosive properties: | Explosive limits: 0.3-16.0v/v% as γ -Butyrolactone |
| Oxidizing properties: | None |
| Vapor pressure: | No data available |
| Relative density: | No data available |
| Solubility: | No data available |
| Water Solubility: | Soluble |
| Partition coefficient: n-octanol/water: | No data available |
| Viscosity: | No data available |
| Vapor density: | No data available |
| Evaporation rate: | No data available |
| Melting point: | No data available |
| Volatile organic compounds (VOC) content: | 920 gram/liter (maximum value) |

10. Stability and Reactivity

| | |
|---|---------------------------------|
| 10.1. Reactivity: | Stable under normal temperature |
| 10.2. Possibility of hazardous reactions: | None |
| 10.3. Chemical stability: | Stable under normal temperature |
| 10.4. Conditions to avoid: | High and freezing temperatures |
| 10.5. Incompatible materials: | Oxidizers and explosives |
| 10.6. Hazardous decomposition products: | No data available |

11. Toxicological information

*Based on toxicology data of chemically similar material

| | | |
|------------------------------------|--|-------------------|
| Acute toxicity: | Oral LD50 | >2500mg/kg(Rat)* |
| | Dermal LD50 | >2000mg/kg(Rat)* |
| | Inhalant LC50 | No data available |
| Skin corrosion/irritation: | Non-irritant (Rabbit, OECD404)* | |
| Serious eye damage/eye irritation: | Moderate irritant (Rabbit, OECD405)* | |
| Respiratory or skin sensitisation: | Non-sensitizer (LLNA, OECD429)* | |
| Germ cell mutagenicity: | Negative (by Ames Test)* | |
| Reproductive toxicity: | No data available | |
| | Suspected of damaging fertility or the unborn child.(Tetraethylene glycol dimethyl ether and a similar chemical) | |

| | |
|-------------------------|---|
| Carcinogenicity: | The product contains Carbon black. IARC evaluated printing ink as a Group3(Not classifiable as to carcinogenicity to humans). |
| STOT-single exposure: | Overexposure of eye may be mildly irritating. Overexposure of skin may cause irritation and in some people swelling and redness. Inhalation may result in respiratory irritation and anesthesia. Ingestion may cause an upset stomach. |
| STOT-repeated exposure: | No data available |
| Aspiration hazard: | No data available |

12. Ecological Information

| | |
|--------------------------------|-------------------|
| Ecotoxicity: | No data available |
| Persistence/Degradability: | No data available |
| Bioaccumulation/Accumulation: | No data available |
| Mobility in environment media: | No data available |
| Other adverse effects: | No data available |

13. Disposal Considerations

Treatment, storage, transportation and disposal must be in accordance with applicable federal, state/provincial, and local regulations. Do not flush to surface water or sanitary sewer system.

14. Transport Information

| | |
|---|---|
| 14.1. UN Class/UN Number: | |
| ADR/ADG/DOT, IMDG, or IATA : | Not applicable |
| 14.2. UN proper shipping name: | |
| ADR/ADG/DOT, IMDG, or IATA : | Not applicable |
| 14.3. Transport hazard class(es): | |
| ADR/ADG/DOT, IMDG, or IATA : | Not applicable |
| 14.4. Packing group: | |
| ADR/ADG/DOT, IMDG, or IATA : | Not applicable |
| 14.5. Environmental hazards: | |
| ADR/ADG/DOT, IMDG, or IATA : | Not applicable |
| 14.6. Special precautions for user: | Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS. |
| 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: | Not applicable |

15. Regulatory Information

EU Information:

Chemical Safety Assessment according to (EC)1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

US Information:

Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.

Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

Product contains Tetraethylene glycol dimethyl ether that is subject to TSCA Section 5 proposed SNUR and to TSCA Section 12(b) export notification requirements.

California Proposition 65: Not regulated

SARA TITLE III:

Section 313:

Diethylene glycol diethyl ether (Chemical Category N230)

Dialkylene glycol dialkyl ether (Chemical Category N230)

Australia Information:

Hazardous statement: Classified as hazardous according to NOHSC criteria.

16. Other Information

NFPA 704: Hazard Rating System

Health - 3 , Flammable - 2 , Reactivity - 0

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.