

## Safety Data Sheet

### 1. Product and Company Identification

Product name:

TrueVIS INK, TR-CL

Manufacture:

Address:

Roland DG Corporation  
1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103  
JAPAN

Phone:

+ 81-53-484-1224

Fax:

+ 81-53-484-1226

Importer/Supplier:

Address:

Roland DGA Corporation  
15363 Barranca Parkway Irvine, CA 92618-2201  
U.S.A.

Phone:

949-727-2100

Fax:

949-727-2112

Emergency telephone:

949-727-2100

Use of the product:

Inkjet Printing

Date of issue:

28 December, 2015

### 2. Hazard Identification

2.1 Emergency Overview:

Appearance and odor:

Clear liquid and slight odor

This product is classified as dangerous according to GHS.

Flammable liquids

Category 4

Skin corrosion/irritation

Category 2

GHS label elements, including precautionary statements

Pictogram



Signal word(s)

Warning

Hazard statement(s)

Combustible liquid.  
Causes skin irritation.

Precautionary statement(s)

Prevention

Keep away from flames and hot surfaces. — No smoking.  
Wear protective gloves/protective clothing/eye protection/face protection.

Response

IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation occurs: Get medical advice/attention.

Storage

Take off contaminated clothing and wash before reuse.  
Store in a well-ventilated place. Keep cool.

2.2. OSHA regulatory status

This product is considered hazardous material by the OSHA Communication Standard (29 CFR 1910.1200)

2.3. Potential health effects

Likely route of exposure: Eye, skin, inhalation or oral.  
 Eyes: Contact with eye may be mildly irritating.  
 Skin: Contact with skin may cause irritation, swelling or redness.  
 Inhalation: Exposure to vapors (mist) will cause respiratory irritation and anesthesia.  
 Ingestion: May cause upset stomach.  
 Chronic Health Hazards: None Known.  
 Carcinogenicity: None of the ingredients in this product is listed by IARC as a carcinogen.

See section 11 for more information.

2.4. Potential environmental effects

See section 12 for Ecological information.

**3. Composition/Information on Ingredients**

Composition	CAS No.	% By Weight	Classification HCS
Dipropylene glycol monomethyl ether	34590-94-8	35-45	Not classified as hazardous
Diethylene glycol diethyl ether	112-36-7	35-45	Skin Irrit. 2: H315
Trialkylene glycol monoalkyl ether	C.B.I.	15-25	Not classified as hazardous

**4. First Aid Measures**

4.1. First aid procedures

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.  
 Skin: In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.  
 Inhalation: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.  
 Ingestion: If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

4.2. Note to physicians

May cause skin and eye irritation. Excessive inhalation of mist will cause respiratory irritation.

## 5. Fire Fighting Measures

### 5.1. Flammable properties:

Combustible liquid under Hazard Communication Standard (HCS, U.S.A).

Flash Point: about 76 deg.C

### 5.2. Extinguishing media

Suitable extinguishing media:

Powders, bubbles, carbon dioxide, dry sand, water, reinforcement liquid

Unsuitable extinguishing media:

No information

### 5.3. Protection of fire fighters

Special hazards arising from the substance or mixture

Toxic and irritating fume and/or gases may generate by combustion.

Protective equipment and precautions for firefighters

Wear self-contained breathing apparatus (SCBA) and full protective equipment.

Applying direct water may be dangerous because fire may expand to surroundings.

## 6. Accidental Release Measures

General:

Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

### 6.1. Personal precautions

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

### 6.2. Environmental precautions

Wipe off spillage. Prevent liquid from entering sewers, waterways or low areas.

### 6.3. Methods for containment

Dike spilled product.

### 6.4. Methods for Clean-up

Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.

### 6.5. Other information

No information

### 6.6. Spill or leak statements by type of chemical

Eliminate all ignition sources. Use appropriate personal protective equipment (PPE). Absorb and/or contain spill with inert sand, then place in suitable container. For large spills; use water spray to disperse vapors and dilute spill to a nonflammable mixture. Do not flush to sewer. Prevent run-off from entering drains, sewers or waterways.

## 7. Handling And Storage

### 7.1. Handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Keep out of reach of children and do not drink. Do not dismantle container. Make sure pouch is dry before insertion into printer housing.

### 7.2. Storage

Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with oxidizing agents or explosives.

## 8. Exposure Controls/Personal Protection

### 8.1. Exposure Guidelines

Occupational Exposure Limits:

EU:

components	TWA
Dipropylene glycol monomethyl ether	308mg/m <sup>3</sup> , 50ppm

DNEL(Derived No Effect Level)

components	Long term exposure	Short term exposure
Diethylene glycol diethyl ether	50.05mg/m <sup>3</sup>	-

REACH Toxicological Information (Workers - Hazard via inhalation route)

US:

components	OSHA:PEL	ACGIH:TLV
Dipropylene glycol monomethyl ether	TWA: 600mg/m <sup>3</sup> , 100ppm	TWA: 100ppm, 606 mg/m <sup>3</sup> STEL: 150ppm, 909 mg/m <sup>3</sup>

California OELs (California Code of Regulations, Title 8, Section 5155. Airborne Contaminants)

components	PEL	STEL
Diethylene glycol diethyl ether	5ppm, 33mg/m <sup>3</sup>	-
Dipropylene glycol monomethyl ether	TWA: 600mg/m <sup>3</sup> , 100ppm	TWA: 100ppm, 600 mg/m <sup>3</sup> STEL: 150ppm, 900 mg/m <sup>3</sup>

Australia: OELs

components	TWA
Dipropylene glycol monomethyl ether	308mg/m <sup>3</sup> , 50ppm

### 8.2. Engineering controls

Provide general and/or local exhaust ventilation.

### 8.3. Personal protective equipment (PPE)

Respiratory protection:

In case ventilation is insufficient, wear respiratory protection. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor pouch.

Hand protection:

Not required under suitable use as setting the pouch on the printer. However, in case of direct contact to ink, use protective gloves. Recommended impervious gloves is butyl rubber glove.

Eye protection:

Not required under suitable use as setting the pouch on the printer. However, in case of bottle container, wear safety glasses or chemical splash goggles.

Skin protection:

Not required under suitable use as setting the pouch on the printer. However, in case of bottle container, wear protective clothing.

General hygiene measures:

Wash hands after handling. In case contact with clothing, wash before reuse.  
Do not eat, drink or smoke in handling or storage area.

## 9. Physical and Chemical Properties

Appearance:	Clear Liquid
Odor:	Slightly
pH:	No data available
Boiling point:	No data available
Flash point:	76 deg.C
Flammability(solid,gas):	No data available
Explosive properties:	No data available
Oxidizing properties:	None
Vapor pressure:	No data available
Specific Gravity (g/cm <sup>3</sup> , 20°C)	No data available
Solubility:	No data available
Water Solubility:	Soluble
Partition coefficient: n-octanol/water:	No data available
Viscosity:	No data available
Vapor density:	No data available
Evaporation rate:	No data available
Melting point:	No data available
Volatile organic compounds (VOC) content:	980.0 gram/liter (maximum value)

9.2. Other information: No information

## 10. Stability and Reactivity

10.1. Reactivity:	No reactivity under normal temperature
10.2. Possibility of hazardous reactions:	Not expected
10.3. Chemical stability:	Stable under normal temperature
10.4. Conditions to avoid:	High and freezing temperatures
10.5. Incompatible materials:	Oxidizers and explosives
10.6. Hazardous decomposition products:	None under normal temperature

## 11. Toxicological Information

Acute toxicity:	Diethylene glycol diethyl ether	
	LD50 ( oral-rat )	4790 mg/kg
	LD50 ( skin-rat )	No data available
Skin corrosion/irritation:	No data available	
	Causes skin irritation. (Diethylene glycol diethyl ether)	
Serious eye damage/eye irritation:	No data available	
Respiratory or skin sensitisation:	No data available	
Germ cell mutagenicity:	No data available	
Reproductive toxicity:	No data available	
Carcinogenicity:	None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)	
STOT-single exposure:	No data available	
STOT-repeated exposure:	No data available	
Aspiration hazard:	No data available	

## 12. Ecological Information

Ecotoxicity:	No data available
Persistence/Degradability:	No data available
Bioaccumulation/Accumulation:	No data available
Mobility in environment media:	No data available
Other adverse effects:	No data available

## 13. Disposal Considerations

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial and Local regulations. Do not flush to surface water or sanitary sewer system.

## 14. Transport Information

- 14.1. UN Class/UN Number:  
ADR/ADG/DOT, IMDG, or IATA : **Not regulated**
- 14.2. UN proper shipping name:  
ADR/ADG/DOT, IMDG, or IATA : **Not regulated**
- 14.3. Transport hazard class(es):  
ADR/ADG/DOT, IMDG, or IATA : **Not regulated**
- 14.4. Packing group:  
ADR/ADG/DOT, IMDG, or IATA : **Not regulated**
- 14.5. Environmental hazards:  
ADR/ADG/DOT, IMDG, or IATA : **Not regulated**
- 14.6. Special precautions for user: Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.
- 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code: **Not regulated**

## 15. Regulatory Information

### EU Information:

Chemical Safety Assessment according to (EC)1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

### US Information:

Toxic Substances Control Act (TSCA): All ingredients are listed on the TSCA Inventory.

Product contains Diethylene glycol diethyl ether that is subject to TSCA Section 5 SNUR and to TSCA Section 12(b) export notification requirements.

California; Proposition 65: Not regulated

### SARA TITLE III:

#### Section 313:

Diethylene glycol diethyl ether (Chemical Category N230)

Trialkylene glycol monoalkyl ether (Chemical Category N230)

### Australia Information:

**Hazardous statement:** Classified as hazardous according to NOHSC criteria.

**16. Other Information**

NFPA 704: Hazard Rating System

Health - 1 , Flammable - 2 , Reactivity - 0

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.