

MATERIAL SAFETY DATA FOR SATTEX WP & 2-F BUFFING COMPOUNDS

Sattex Compounds are designed to be applied to a rotating buffing wheel or pad for the eventual removal or flowing of the surface of plastics, fiberglass or cultured marble. This material is non-hazardous and non-toxic in storage and shipment, according to OSHA and DOT regulations.

Section II - Ingredients:

WP-1, WP-5, WP-6, WP-12

Stearic Acid	Less than 15%
Hysterene 3022 Fatty Acid	1% or Less
Tallow	Less than 15%
Paraffin	2% or Less
Beeswax	1% or Less
Alumina	More than 25%
Barytes	More than 15%
Oleic Acid	2% or Less

2-F

Stearic Acid	Less than 15%
Tallow	Less than 15%
Oleic Acid	Less than 1/2 of 1%
Silica	More than 50%

Section III - Physical Data:

Appearance & Odor: Solid bar or stick with mild odor
Vapor Pressure & Vapor Density: Not Applicable
Boiling Point: Not Applicable
Evaporation Rate: Not Applicable

Section IV - Fire & Explosion Data:

Flash Point: Greater than 220° C
Flammable Limits: Not Applicable

In case of fire, use water fog, dry chemical or carbon dioxide.
If material is subjected to abnormally high temperature, carbon monoxide and carbon dioxide are formed.

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Section V - Health Hazard Data: TLV (Total mass for dust while using)
10.0mg/M³

First Aid: In case of contact with eyes, rinse with plenty of water for at least 15 minutes, wash skin with soap and water. If swallowed, induce vomiting by sticking finger down throat. Never give anything by mouth to any one unconscious or suffering from convulsions.

Special Protection Information:

When material is being used, suitable exhaust equipment is necessary with eye protection, clothing and gloves to prevent compound dust or materials being removed during the buffing operation from entering the nose, throat or skin of the operator.

Reactivity Data:

Material is stable and hazardous polymerization will not occur.

Special Precautions:

Keep out of sun and away from heat. Prevent cartons and fibre drums from excessive moisture. Empty containers retain product residues so containers should not be reused without reconditioning. Do not store anything else in container with the product.

Spill Procedure and Waste Disposal Treatment:

In case of spill, sweep material into containers. Buffing wheel wastes may contain wheel lint which is combustible. Dispose of in accordance with regulations.

Recommended Environmental Monitoring:

The U. S. Department of Health, Education and Welfare - National Institute for Occupation Safety & Health (NIOSH) has publications to assist in maintaining a safe environment, such as:

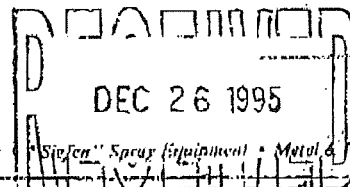
Abrasive Metal Finishing, Item 1733-00122-7, U. S. Printing
3300 Leonis Blvd.
Vernon, CA 90058
(213) 582-1996

Sattex

"Hermes" Abrasive Belts • Buffs & Polishing Wheels

"Sifen" Spray Equipment • Metal & Plastic Bar Compounds

CORPORATION



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Industrial Ventilation - A Manual of Recommended Practices
 American Conference on Governmental Industrial Hygienists,
 P.O. Box 16153, Lansing, Michigan 48901

This Material Safety Data Sheet contains all available pertinent information to enable you to comply with environmental regulations of the "Resource Conservation & REcovery Act of 1976", with the identification of any material which could contribute hazardous characteristics to a waste stream or be hazardous in its pure form, thereby enabling you to properly follow regulations for storage, labeling and disposal of its waste. Unless specifically indicated on this sheet or attachments, our product:

1. Is not an oxidiser
2. Does not have a flash point less than 60° C (140°F)
3. Is not potentially explosive
4. Does not react violently with water
5. Does not generate toxic gases when mixed with water
6. Does not contain any currently defined carcinogenic material.
7. Does not contain:

Arsenic	Lead	Nickel
Barium	Mercury	Other heavy metal
Cadmium	Selenium	Cyanide
Chromium	Silver	Sulfur
Phosphates	Halogenated Solvents	
Chelating Agents	Non-Halogenated Solvents	

8. Does not contain any toxic organics as defined by 40 CFR, parts 413 and 433.

Material Safety Data for the abrasive raw materials listed on page 1 may be included. For any further information regarding these products call 1-(503) 826-8808.

Note: The data presented herein is based upon data which is considered to be accurate. However, Sattex makes no guarantee or warranty, either expressed or implied, of the accuracy or completeness of these data and recommendations.

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