

---

## Safety Data Sheet

### 1. Product and Company Identification

Product name:

ECO-UV, EUV-GL Ver.2

Manufacture:

Address:

Roland DG Corporation

1-6-4 Shinmiyakoda, Kita-ku, Hamamatsu-shi,  
Shizuoka-ken, 431-2103

JAPAN

Phone:

+ 81-53-484-1224

Fax:

+ 81-53-484-1226

Importer/Supplier:

Address:

Roland DGA Corporation

15363 Barranca Parkway Irvine, CA 92618-2201  
U.S.A.

Phone:

949-727-2100

Fax:

949 727 2112

Emergency telephone:

949-727-2100

Use of the product:

Inkjet Printing

Date of issue:

8 December, 2014

### 2. Hazard Identification

2.1 Emergency Overview:

Appearance and odor:

Clear liquid and characteristic odor

This product is classified as dangerous according to GHS.

Flammable liquids

Category 4

Acute toxicity - oral

Category 4

Acute toxicity - dermal

Category 4

Acute toxicity - inhalation

Category 4

Skin corrosion/irritation

Category 1C

Eye damage/irritation

Category 2A

Sensitization - skin

Category 1

Toxic to reproduction

Category 1B

Specific target organ toxicity  
(Single exposure)

Category 3 (Respiratory tract irritation)

Specific target organ toxicity  
(Repeated exposure)

Category 1

**GHS label elements, including precautionary statements**
**Pictogram**

**Signal word(s)**

Danger

**Hazard statement(s)**

Combustible liquid.  
 Harmful if swallowed.  
 Harmful in contact with skin.  
 Harmful if inhaled.  
 Causes severe skin burns and eye damage.  
 Causes serious eye irritation.  
 May cause an allergic skin reaction.  
 May damage fertility or the unborn child.  
 May cause respiratory irritation.  
 Cause damage to organs through prolonged or repeated exposure.

**Precautionary statement(s)**
**Prevention**

Do not handle until all safety precautions have been read and understood.  
 Do not breathe dust/fume/gas/mist/vapours/spray.  
 Wear protective gloves/protective clothing/eye protection/face protection.

**Response**

IF ON SKIN: Wash with plenty of soap and water.  
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
 IF exposed or concerned: Get medical advice/attention.

**2.2. OSHA regulatory status**

This product is considered hazardous material by the OSHA Communication Standard (29 CFR 1910.1200)

**2.3. Potential health effects**

Likely route of exposure:

Eye, skin, inhalation or oral.

Eyes:

Causes severe eye injury which may persist for several days.

Skin:

Contact with skin may cause irritation, swelling or redness, allergy and/or sensitization.

Inhalation:

Exposure to vapors (mist) may be harmful to the unborn child and at the risk of impaired fertility and irritate nose, throat/respiratory system.

Ingestion:

May cause injury of mouth, throat, and stomach.

Chronic Health Hazards:

Repeated skin contact may cause a persistent irritation or dermatitis.

Carcinogenicity:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

See section 11 for more information.

**2.4. Potential environmental effects**

See section 12 for Ecological information.

### 3. Composition/Information on Ingredients

Composition	CAS No.	% By Weight	Classification HCS
Hexamethylene diacrylate	13048-33-4	20-30	Skin Irrit. 2: H315 Eye Irrit. 2: H319 Skin Sens. 1: H317
2-Methoxyethyl acrylate	3121-61-7	20-24	Flam. Liq. 3: H226 Acute Tox. 4 (Oral): H302 Acute Tox. 3 (Dermal): H311 Acute Tox. 3(Inhalation): H331 Skin Irrit. 1C: H314 Skin Sens. 1: H317 Repr. 1B: H360 STOT Rep. Exp. 2: H373
Benzyl acrylate	2495-35-4	10-20	Skin Irrit. 2: H315 Eye Irrit. 2: H319 Skin Sens. 1: H317 STOT SE 3: H335
1-Vinylazepan-2-one	2235-00-9	10-20	Acute Tox.(oral) 4 : H302 Eye Irrit. 2 : H319 Skin Sens. 1B : H317 STOT Rep. Exp. 1 : H372
Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide	75980-60-8	5-15	Repr. 2: H361

### 4. First Aid Measures

#### 4.1. First aid procedures

- Eyes:** In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Hold eyelids open during flushing. Call a physician.
- Skin:** In case of contact, immediately flush with plenty of water while removing contaminated clothing and shoes. Wash contaminated clothing before reuse. If swelling or redness occurs, call a physician.
- Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
- Ingestion:** If swallowed, DO NOT induce vomiting. Seek immediate medical advice.

#### 4.2. Note to physicians

May cause skin and eye irritation. Excessive inhalation of mist will cause respiratory irritation.

## 5. Fire Fighting Measures

### 5.1. Flammable properties:

Hazardous decomposition products: Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

Combustible liquid under Hazard Communication Standard (HCS, U.S.A).

Flash Point:  $\geq 71$ deg.C

### 5.2. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, dry chemical, foam.

Unsuitable extinguishing media:

No information

### 5.3. Protection of fire fighters

Special hazards arising from the substance or mixture

Toxic and irritating fume and/or gases may generate by combustion.

Protective equipment and precautions for firefighters

Wear special chemical protective clothing and positive pressure self-contained breathing apparatus. Approach fire from upwind to avoid hazardous vapors and toxic decomposition products. Decontaminate or discard any clothing that may contain chemical residues.

Applying direct water may be dangerous because fire may expand to surroundings.

## 6. Accidental Release Measures

General:

Notify the appropriate authorities immediately. Take all additional action necessary to prevent and remedy the adverse effects of the spill. Absorb spill with sand or earth then place in a chemical waste container.

### 6.1. Personal precautions

Evacuate personnel, thoroughly ventilate area, use self-contained breathing apparatus and wear appropriate personal protective equipment.

### 6.2. Environmental precautions

Dike spill. Prevent liquid from entering sewers, waterways or low areas.

### 6.3. Methods for containment

Dike spilled product.

### 6.4. Methods for Clean-up

Soak up with sand or earth. Sweep up material and dispose as waste following local regulations. Scrub contaminated area with detergent and water.

### 6.5. Other information

No information

### 6.6. Spill or leak statements by type of chemical

Eliminate all ignition sources. Use appropriate personal protective equipment (PPE). Absorb and/or contain spill with inert sand, then place in suitable container. For large spills; use water spray to disperse vapors and dilute spill to a nonflammable mixture. Do not flush to sewer. Prevent run-off from entering drains, sewers or waterways.

## 7. Handling And Storage

### 7.1. Handling

Avoid contact with eyes, skin and clothing. Use proper ventilation and no fire in work place. Put protection wear that has electrical conductivity in case of work. Keep out of reach of children and do not drink. Do not dismantle container. Make sure cartridge is dry before insertion into printer housing.

## 7.2. Storage

Keep containers tightly closed. Do not store the product in high or freezing temperatures. Keep the product out of direct sunlight. Do not store the product with metals, amines, free radical initiators, oxidising agents.

## 8. Exposure Controls/Personal Protection

### 8.1. Exposure Guidelines

Occupational Exposure Limits:

EU: DNEL

components	Long term exposure	Short term exposure
Hexamethylene diacrylate	24.48mg/m <sup>3</sup>	-
2-Methoxyethyl acrylate	0.12mg/m <sup>3</sup>	-
<b>1-Vinylazepan-2-one</b>	<b>4.9mg/m<sup>3</sup></b>	-
Diphenyl(2,4,6-trimethylbenzoyl) phosphine oxide	3.5mg/m <sup>3</sup>	-

REACH Toxicological Information (Workers - Hazard via inhalation route)

### 8.2. Engineering controls

Provide general and/or local exhaust ventilation.

### 8.3. Personal protective equipment (PPE)

Eye/face protection:	Employee must wear splash-proof or dust safety goggles and a faceshield to prevent contact with this product. The employer should provide an eye wash fountain and quick drench shower within the immediate work area for emergency use.
Hand protection:	Employee must wear appropriate protective impervious gloves to prevent contact with this substance. Recommended Chemical-Protective Gloves are polyvinyl alcohol (PVA) Gloves and Laminate gloves. Laminate gloves are made by cutting and then heat-sealing patterns of various hand sizes from laminated sheets of PVA sealed between layers of polyethylene.
Skin protection:	Employee must wear appropriate protective impervious clothing and equipment to prevent repeated or prolonged skin contact with this substance.
Respiratory protection:	In case ventilation is insufficient, employee must use NIOSH approved air purifying respiratory protection equipment. Use a half facepiece respirator (with goggles) or full face-piece respirator (without goggles) filtered with organic vapor cartridge. For emergency and other conditions where the exposure guideline may be exceeded, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self contained air supply. WARNING: Air-purifying respirators do not protect workers in oxygen-deficient atmospheres.
General hygiene measures:	Wash hands after handling. In case contact with clothing, wash before reuse. Do not eat, drink or smoke in handling or storage area.

## 9. Physical and Chemical Properties

Appearance:	Clear Liquid
Odor:	Characteristic odor
Boiling point:	No data available
Melting point:	No data available
Flash point:	≥ 71deg.C
Auto-ignition temperature:	No data available
Viscosity:	No data available

Relative density:	Approx. 1.0
pH:	No data available
Solubility in Water:	Insoluble
Solid content:	No data available
Explosive properties:	No data available
Oxidizing properties:	No data available
Vapor pressure:	No data available
Evaporation rate:	No data available
Partition coefficient: n-octanol/water:	No data available
Decomposition Temperature:	No data available
Volatile organic compounds (VOC) content:	36.0 gram/liter (maximum value)

## 10. Stability and Reactivity

10.1. Reactivity:	High temperatures and UV light may cause rapid polymerization.
10.2. Possibility of hazardous reactions:	Not expected
10.3. Chemical stability:	Unstable. Polymerize under heat and/or light.
10.4. Conditions to avoid:	Elevated temperatures/heat, UV light, when not in use.
10.5. Incompatible materials:	Avoid contact with acids, amines, free radical initiators, oxidizing agents.
10.6. Hazardous decomposition products:	Carbon monoxide, carbon dioxide, oxides of nitrogen, toxic gases/vapors.

## 11. Toxicological Information

Acute toxicity:

2-Methoxyethyl acrylate (of one component of this product)

LD50 ( oral-rat ) 404 mg/kg

LD50 ( skin-rabbit ) 253mg/kg

LC50 ( skin-rat ) 2.9mg/L/4h

<b>Serious eye damage/eye irritation:</b>	No data available Causes severe skin burns and eye damage.(2-Methoxyethyl acrylate)
<b>Skin corrosion/irritation:</b>	No data available Causes severe skin burns and eye damage.(2-Methoxyethyl acrylate)
Respiratory or skin sensitisation:	No data available May cause an allergic skin reaction.(Acrylic esters)
Germ cell mutagenicity:	No data available
<b>Reproductive toxicity:</b>	No data available May damage fertility or the unborn child. (2-Methoxyethyl acrylate)

Carcinogenicity:

None of the ingredients in this ink is listed by IARC as a carcinogen. (1,2A and 2B)

STOT-single exposure:	No data available May cause respiratory irritation. (Acrylic esters)
-----------------------	---

<b>STOT-repeated exposure:</b>	No data available Cause damage to organs through prolonged or repeated exposure. (Acrylic esters)
--------------------------------	--

Aspiration hazard:	No data available
--------------------	-------------------

## 12. Ecological Information

Ecotoxicity:	No data available
Persistence/Degradability:	No data available
Bioaccumulation/Accumulation:	No data available
Mobility in environment media:	No data available
Other adverse effects:	No data available

### 13. Disposal Considerations

Treatment, storage, transportation, and disposal must be in accordance with applicable Federal, State/Provincial, and Local regulations. Do not flush to surface water or sanitary sewer system.

### 14. Transport information

#### 14.1. UN Class/UN Number:

ADR/ADG/DOT, IMDG, or IATA : 1760

#### 14.2. UN proper shipping name:

ADR/ADG/DOT, IMDG, or IATA : Corrosive liquid, n.o.s. (2-Methoxyethyl acrylate)

#### 14.3. Transport hazard class(es):

ADR/ADG/DOT, IMDG, or IATA : 8

#### 14.4. Packing group:

ADR/ADG/DOT, IMDG, or IATA : III

#### 14.5. Environmental hazards:

ADR/ADG/DOT, IMDG, or IATA : None

#### 14.6. Special precautions for user:

Transport and storage of the product in accordance with general precautions and instructions mentioned in this SDS.

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and IBC code:

Not applicable

### 15. Regulatory Information

#### US information:

##### Toxic Substances Control Act (TSCA):

All components of this product are listed on the TSCA Inventory.

**California; Proposition 65:** Not regulated

#### SARA Title III:

Section 313:

2-Methoxyethyl acrylate (Chemical Category N230)

#### EU information:

##### Chemical Safety Assessment according to (EC)1907/2006:

This product has not carried out any Chemical Safety Assessment yet.

#### Australia Information:

**Hazardous statement:** Classified as hazardous according to NOHSC criteria.

### 16. Other Information

#### NFPA 704: Hazard Rating System

Health - 3 , Flammable - 2 , Reactivity - 1

0 = minimal hazard, 1 = slight hazard, 2 = moderate hazard, 3 = severe hazard, 4 = extreme hazard

The information in this Safety Data Sheet (SDS) is believed to be correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. It is subject to revision as additional knowledge and experience is gained. Roland DG does not warrant the completeness or accuracy of the information contained herein.